

GENERAL PURPOSE STONES

ALUMINUM OXIDE

AM-K

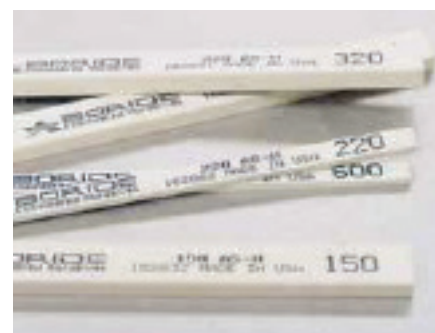
AM-K is a white aluminum oxide stone of medium hardness. It performs well on all types of mold steels. Generally, AM-K is used dry for rough forming and removal of machine marks. Lubricants should be used for finer grits.



AM-K	100	150	180	220	320	400	600
1/16 x 1/4 x 6	025980	026120	026260	026400	026680	026820	
1/16 x 1/2 x 6	025990	026130	026270	026410	026690	026830	027110
1/8 x 1/8 x 6		026140	026280	026420	026700	026840	027120
1/8 x 1/4 x 6	026010	026150	026290	026430	026710	026850	027130
1/8 x 1/2 x 6	026020	026160	026300	026440	026720	026860	027140
1/8 x 1 x 6	026030	026170	026310	026450	026730	026870	
5/32 x 5/32 x 6		026180	026320	026460	026740	026880	027160
1/4 x 1/4 x 6	026060	026200	026340	026480	026760	026900	027180
1/4 x 1/2 x 6	026070	026210	026350	026490	026770	026910	027190
1/4 x 1 x 6	026080	026220	026360	026500	026780	026920	027200
1/2 X 1/2 X 6	026090	026230	026370	026510	026790	026930	027210
1/2 X 1 X 6	026100	026240	026380	026520	026800	026940	027220
1 X 1 X 6	026110	026250		026530	026810		027230

AS-H

AS-H is similar to AM-K but slightly softer. It conforms quickly to pre-shaped surfaces. AS-H are more suitable for hand stoning and should always be used with lubricant.



AS-H	100	150	180	220	320	400	600
1/8 x 1/4 x 6			027590	027730	028010	028150	
1/8 x 1/2 x 6	027320	027460	027600	027740	028020		028440
1/4 x 1/4 x 6	027360		027640	027780	028060	028200	028480
1/4 x 1/2 x 6	027370	027510	027650	027790	028070	028210	028490

Polishing Tips

- Start your polish with a finer grit stone rather than a coarse stone. You will save time in the long run.
- After each grit change, clean the work area thoroughly to remove all larger abrasive grain particles.
- Hold the stone firmly for direct control, but press only hard enough to make the stone cut. Let the abrasive do the work.
- moderate speed and pressure only. Excessive speed and pressure can cause minute stresses of metal resulting in "orange peel" or "dimpling."