

ROUGHING STONES

RO-MED

RO-MED is an excellent roughout for mold contours because of its fast Breakdown.

RO-MED	80	100	150	220
1/4 x 1 x 8	029200	029230	029260	029290
1/2 x 1 x 8	029210	029240	029270	029300
1 x 2 x 8	029220	029250	029280	029310



RO-HARD

For detailing sharp corners and steps.

RO-HARD	150	220
1/4 x 1 x 8	029460	029490
1/2 x 1 x 8	029470	029500
1 x 2 x 8	029480	029510

ROUGHOUTS

Ideal for removing cutter marks after the duplicating process. From soft to hard, the Roughout stones enable rapid, aggressive stock removal.

ROUGHOUT	80 Blue	100 White	120 Green	180 White
1/4 X 1 X 8	029516	029530	029545	029575
1/2 x 1 x 8	029519	029533	029548	029578
1 X 1 X 8	029521	029536	029551	029581
1 x 2 x 8	029524	029539	029554	029584



RUBY

Ruby stones are extremely fast cutting and perform well on all tool steels. They provide sharp cutting action for fast stock removal. The consistent breakdown allows the stone to be used dry without loading. Try the "RB" for fast stock removal on mold contours.

RUBY	80	100	150	220
1/4 X 1/4 X 6	074329	074529	074629	074829
1/4 X 1/2 X 6	074333	074533	074633	074833
1/4 x 1 x 6	074343	074543	074643	074843
1/2 x 1/2 x 6	074341	074541	074641	074841
1/2 x 1 x 6	074345	074545	074645	074845



BOAT STONES

Available in aluminum oxide and black or green silicon carbide. Made to be easily held and primarily used on large dies and sharp edges on machined parts.

Type	Colors	Size
Aluminum Oxide	White, Brown, Pink, Ruby, Red, Orange	9" x 2-1/2" x 1-1/2"
Silicon Carbide	Black, Green	9" x 2-1/2" x 1"

► To order, specify type and color (i.e. Aluminum Oxide-White)

