

DETAIL STONES

CERAMIC DIAMOND STONES (Flat)



Diamond impregnated ceramic stones. Perfect for removing EDM scale when polishing steels of 45-65Hrc. The high performance is attained by the uniform impregnation of diamond particles across the length of the entire stone. May be used with profiler, ultrasonic systems or by hand.

Dimension (mm)	Part Number	Grit	Color
1 x 4 x 100	673110	#200	Black
1 x 4 x 100	673210	#400	Gray
1 x 4 x 100	673310	#600	Green
1 x 6 x 100	673120	#200	Black
1 x 6 x 100	673220	#400	Gray
1 x 6 x 100	673320	#600	Green
1 x 10 x 100	673130	#200	Black
1 x 10 x 100	673230	#400	Gray
1 x 10 x 100	673330	#600	Green



FIBER STONES Strength and Speed



The "CNB" family of stones is made from an advanced coated composite fiber. The CNB's are extremely aggressive and are fabricated to provide incredible strength and cutting action. Great for EDM removal, welds and rapid stock removal. Cuts the hardest tool steels with its very coarse and fast cutting properties. The CNB-80 has cutting action similar to an 80grit and the CNB120 has cutting action similar to a 120grit.



CNB-80

Dimension (mm)	Item No.
1.2 x 4 x 75	046903
1.2 x 6 x 75	046917
1.2 x 10 x 75	046921
1.2 x 10 x 150	046944

CNB-120

Dimension (mm)	Item No.
0.8 x 4 x 75	046959
0.8 x 6 x 75	046962
0.8 x 10 x 75	046973
0.8 x 10 x 150	046978