

GENERAL PURPOSE STONES

ALUMINUM OXIDE

CS

This fast cutting black silicon carbide is a soft stone designed to conform rapidly to a variety of details and is mostly used for hand polishing. It breaks down rapidly. CS stones are used on all tool steels as well as for roughing on some non-ferrous materials.

CS		150	180	220	320	400	600	800	1000	1200
1/8	1/8 x 1/4 x 6 12 pcs/box	024850	024990	025130	025410	025550	025830	077600	077700	077800
	1/8 x 1/2 x 6 12 pcs/box	024860	025000	025140	025420	025560	025840	077610	077710	077810
1/4	1/4 x 1/4 x 6 12 pcs/box	024900	025040	025180	025460	025600	025880	077620	077720	077820
	1/4 x 1/2 x 6 12 pcs/box	024910	025050	025190	025470	025610	025890	077630	077730	077830
	1/4 x 1 x 6 12 pcs/box	024920	025060	025200	025480	025620	025900	077640	077740	077840
3/8	3/8 x 3/8 x 6 12 pcs/box	024915	025055	025192	025475	025615	025895	077625	077735	077835
1/2	1/2 X 1/2 X 6 12 pcs/box	024930	025070	025210	025490	025630	025910	077650	077750	077850
	1/2 X 1 X 6 12 pcs/box	024940	025080	025220	025500	025640	025920	077660	077760	077860



CS-M

This premium green silicon carbide stone has superb cutting ability. CS-M has a special bond which makes it non-loading with a medium soft hardness. The sharp silicon carbide allows use of the CS-M for finishing low tensile strength materials such as aluminum, bronze, cast iron. Lubricant should be used.

CS-M		120	150	220	320	400	600	800	1000	1200
1/6	1/16 x 1/2 x 6 12 pcs/box	035110	035205	035305	035505	035605	035805	078300	078320	078335
1/8	1/8 x 1/4 x 6 12 pcs/box	035113	035213	035313	035513	035613	035813	078301	078321	078336
	1/8 x 1/2 x 6 12 pcs/box	035117	035217	035317	035517	035617	035817	078302	078322	078337
5/32	5/32 x 5/32 x 6 12 pcs/box	035120	035220	035320	035525	035625	035825	078303	078323	078338
1/4	1/4 x 1/4 x 6 12 pcs/box	035129	035229	035329	035529	035629	035829	078304	078324	078339
	1/4 x 1/2 x 6 12 pcs/box	035133	035233	035333	035533	035633	035833	078305	078325	078340
	1/4 x 1 x 6 12 pcs/box	035137	035237	035337	035537	035637	035837	078306	078326	078341
3/8	3/8 x 3/8 x 6 12 pcs/box	035140	035241	035341	035541	035641	035841	078307	078327	078342
1/2	1/2 x 1/2 x 6 12 pcs/box	035145	035245	035345	035545	035645	035845	078308	078328	078343
	1/2 x 1 x 6 12 pcs/box	035149	035249	035349	035549	035649	035849	078309	078329	078344
1	1 x 1 x 6 6 pcs/box	035150	035253	035353	035553	035653	035853	078310	078330	078345
SHAPES	1/4 x Round x 5.5 12 pcs/box	035155	035255	035373	035573	035673	035873	078311	078331	078346



CS-HD

Hard premium green silicon carbide stone has superb cutting ability. Excellent for hardened steels 47-63Hrc. Harder acting and slower to break down than CS or CS-M. This polishing stone can be used to polish even the hardest die & mold steels.

CS-HD		120	150	220	320	400	600	800	1000	1200
1/6	1/16 x 1/2 x 6 12 pcs/box	036110	036205	036305	036505	036605	036805	078400	078420	078440
1/8	1/8 x 1/4 x 6 12 pcs/box	036113	036213	036313	036513	036613	036813	078401	078421	078441
	1/8 x 1/2 x 6 12 pcs/box	036117	036217	036317	036517	036617	036817	078402	078422	078442
	1/8 x 1 x 6 12 pcs/box	036146	036221	036321	036521	036621	036821	078404	078424	078443
5/32	5/32 x 5/32 x 6 12 pcs/box	036118	036225	036325	036525	036625	036825	078403	078423	078444
1/4	1/4 x 1/4 x 6 12 pcs/box	036133	036229	036329	036529	036629	036829	078405	078425	078445
	1/4 x 1/2 x 6 12 pcs/box	036129	036233	036333	036533	036633	036833	078406	078426	078446
	1/4 x 1 x 6 12 pcs/box	036141	036237	036337	036537	036637	036835	078407	078427	078447
3/8	3/8 x 3/8 x 6 12 pcs/box	036143	036240	036341	036541	036641	036840	078408	078428	078448
1/2	1/2 x 1/2 x 6 12 pcs/box	036145	036245	036345	036545	036645	036845	078409	078429	078449
	1/2 x 1 x 6 12 pcs/box	036147	036249	036349	036549	036649	036850	078410	078430	078450
1	1 x 1 x 6 6 pcs/box	036150	036253	036353	036553	036653	036853	078411	078431	078451

