



Specialty Stones Aluminum Oxide

PC



“Polisher’s Choice” is made from premium select grain & bond and a proprietary process. The “PC” is a quick contouring finishing stone designed for rapid stock removal and is an outstanding choice for metal finishes requiring a final diamond finish. This stone requires lubricant and is suited for use by hand or profiler.



PC	150	220	320	400	600
1/8 x 1/4 x 6	059230	059330	059530	059630	059730
1/8 x 1/2 x 6	059240	059340	059540	059640	059740
5/32 x 5/32 x 6	059215	059315	059515	059615	059715
1/4 x 1/4 x 6	059250	059350	059550	059650	059750
1/4 x 1/2 x 6	059260	059360	059560	059660	059760
1/4 x 1 x 6	059265	059365	059565	059665	059765

T2



Specially treated medium-hard stone cuts very fast and yet provides a silky, smooth finish. Use T-2 for high quality mold steels such as P20, H13 and 420 stainless. EXCELLENT stone for stainless steels.



T-2	150	220	320	400	600
1/16 x 1/4 x 6	036900	037096	037292	037492	037688
1/8 x 1/4 x 6	036912	037108	037304	037504	037700
1/8 x 1/2 x 6	036916	037112	037316	037508	037704
1/8 x 1 x 6	036918	037114	037318	037510	037706
5/32 x 5/32 x 6	036924	037120	037320	037516	037712
1/4 x 1/4 x 6	036928	037124	037324	037520	037716
1/4 x 1/2 x 6	036932	037128	037328	037524	037736
1/4 x 1 x 6	036936	037132	037332	037528	
1/2 x 1 x 6	036952	037148	037348	037544	037740
1 x 1 x 6	036956	037152	037352	037548	037744

T4



Specially treated medium aluminum oxide that cuts fast and leaves an excellent finish. Similar to the T-2 but breaks down faster. Engineered for use on aluminum and soft metals without scratching or tearing the surface. Use of a lubricant is recommended.



T-4	150	220	320	400	600
1/8 x 1/4 x 6	038192	038352	038432	038512	038592
1/8 x 1/2 x 6	038196	038356	038436	038516	038596
1/4 x 1/4 x 6	038208	038368	038448	038528	038608
1/4 x 1/2 x 6	038212	038372	038452	038532	038612
1/4 x 1 x 6	038216	038376	038456	038536	038616



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TH



Made from premium aluminum oxide, then specially treated to provide a load resistant, smooth cutting action. The special formulation of the "TH" allows it to hold its shape and makes it an excellent choice for EDM surfaces. Performs well on all types of tool steels.



TH	150	220	320	400	600
1/8 x 1/4 x 6	034912	034108	034304	034504	034700
1/8 x 1/2 x 6	034916	034112	034316	034508	034704
1/4 x 1/4 x 6	034928	034124	034324	034520	034716
1/4 x 1/2 x 6	034932	034128	034328	034524	034736
1/4 x 1 x 6	034936	034132	034332	034528	034738
1/2 x 1 x 6	034933	034125	034333	034536	034737
1 x 1 x 6	034937	034126	034334	034537	034740



AO



AO is a perfect all around aluminum oxide stone with excellent breakdown characteristics yet, it retains its shape well, especially when polishing mold cavity details. The AO is filled with a lubricant during the manufacturing process so it does not require pre-lubrication although the use of a lubricant is recommended.

AO	120	150	220	320	400	600
1/16 x 1/4 x 6	033101	033201	033401	033601	033701	033901
1/16 x 1/2 x 6	033105	033205	033405	033605	033705	033905
1/8 x 1/8 x 6	033109	033209	033409	033609	033709	033909
1/8 x 1/4 x 6	033113	033213	033413	033613	033713	033913
1/8 x 1/2 x 6	033117	033217	033417	033617	033717	033917
1/8 x 1 x 6	033121	033221	033421	033621	033721	
5/32 x 5/32 x 6	033125	033225	033425	033625	033725	033925
1/4 x 1/4 x 6	033129	033229	033429	033629	033729	033929
1/4 x 1/2 x 6	033133	033233	033433	033633	033733	033933
1/4 x 1 x 6	033137	033237	033437	033637	033737	033937
3/8 x 3/8 x 6	033141	033241	033441	033641	033741	
1/2 x 1/2 x 6	033145	033245	033445	033645	033745	033945
1/2 x 1 x 6	033149	033249	033449	033649	033749	033949
1 x 1 x 6	033153	033253	033453	033653	033753	033953
1/4 Tri x 6				033669	033769	
3/8 Tri x 6	033173		033473		033773	
1/2 Tri x 6	033177					
1" Tri x 6	033181					
1/4 Rnd x 5.5	033189	033289	033489	033689	033789	033989
3/8 Rnd x 5.5		033293	033493	033693	033793	033993
1/2 Rnd x 5.5			033497	033697	033797	033997



900-F	900
1/8 x 1/4 x 6	028600
1/8 x 1/2 x 6	028610
1/4 x 1/4 x 6	028630
1/4 x 1/2 x 6	028640
1/4 x 1 x 6	028650
1/2 x 1/2 x 6	028660

900-F



This stone has a super-fine structure and excellent breakdown properties for final finishing prior to diamond polish finishing. 900-F works especially well on P-20 mold steel ranging in hardness from 29-32Hrc. Primarily used for hand finishing operations and lubricant should be used.