

# MOUNTED STONES

## MX COTTON FIBER FINISHING WHEELS

Excellent for polishing and deburring mold runners, and can be used in aerospace, gear manufacturing, casting applications as well. Material is muslin with aluminum oxide grit and resin bonded. Lamination runs parallel to shank to prevent chipping of wheel. Available in 80, 120, 180 and 320 grits. Stocked in medium hard bond. Mounted on 1/8 shanks. To order specify Cat No. & grit (ie MX145080 for Mx145 80grit)

Cat. No.	Size
MX145	1/8 x 3/8
MX146	1/8 x 1/2
MX154	3/16 x 1/2
MX163	1/4 x 1/2
MX176	3/8 x 1/2
MX185	1/2 x 1/2

## POLISHING POINTS

						<b>White Polishing Points</b> Excellent for very fine finishing. 400grit aluminum oxide ceramically bonded points on 3/32 shanks.
WPP3P	WPP14P	WPP18P	WPP19P	WPP22P	WPP26P	



							<b>Red Polishing Points</b> General purpose -3/32 shanks. Aluminum oxide coarse grits on left to fine on right. For blending and shaping details.
WRP1A	WRP23A	WRP22A	WRP12A	WRP17A	WRP28A	WRP46A	
Coarse		Medium		Fine			

					<b>Blue Polishing Points</b> Vitrified aluminum oxide, medium hardness on 3/32 shanks	
Size	1/8 x 1/4	.131x13/32	1/8 x 9/32	3/32x17/64		1/4 x 1/2
Cat no.	HP12	HP23	HP26	HP28		HP59

## GROUP "B" SHAPES - 1/8 SHANKS

Shape No.	B44	B45	B52	B53	B55	B96
Diameter	7/32	3/16	3/8	1/4	1/8	1/8
Thickness	3/8	5/16	3/4	5/8	1/4	1/4
Max. RPM	68,000	100,000	45,000	60,000	100,000	100,000
Available in colors	Blue, Red, White	Blue, White	Blue, Red, White	Blue, Red, White	Blue, Red, White	Blue, Red, White

### Color Blue

Designed to hold their shape. Medium hardness premium aluminum oxide. Excellent utility point.

### Color Red

Medium soft aluminum oxide recommended for non-hardened low alloy steels.

### Color White

General purpose medium soft aluminum oxide recommended for non-hardened low alloy steels. Will break down to avoid loading and allows sharp cutting edges to be exposed to the workpiece.

Shape No.	B97	B98	B105	B123	B124	B125	B135
Diameter	3/32	3/32	1/4	3/16	1/8	1/4	1/4
Thickness	3/8	1/4	1/4	3/16	1/8	1/4	1/2
Max. RPM	100,000	100,000	100,000	100,000	100,000	60,000	60,000
Available in colors	Blue, Red, White	Blue, White	Blue, Red, White	Blue, Red, White	Blue, Red, White	Blue, Red	Blue, Red