

CASHEW GATE INSERTS

MINIFLOW — GTM

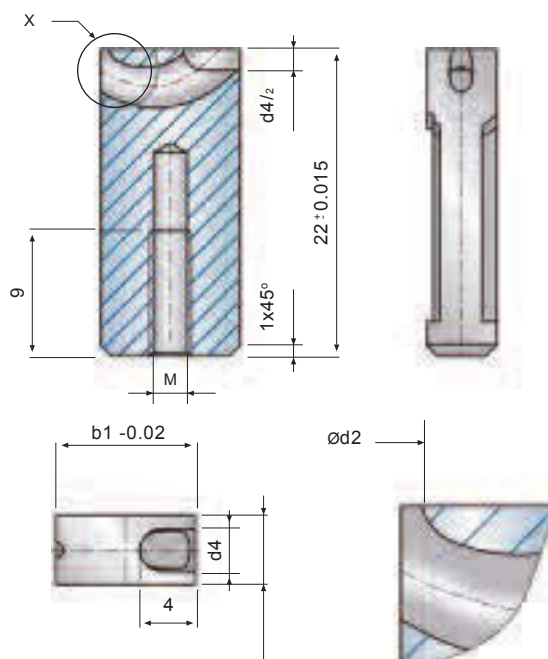
Catalog Number	b1	b2	d2	d4	M	Viscosity		
						high flowability	regular flowability	low flowability
GTM-10-05	10	5	0,5	3	3	4	4	3
GTM-10-07	10	5	0,7	3	3	6	5	4
GTM-10-09	10	5	0,9	3	3	12	9	7
GTM-10-11	10	5	1,1	3	3	17	14	9
						Weight in grams		



ACTUAL SIZE

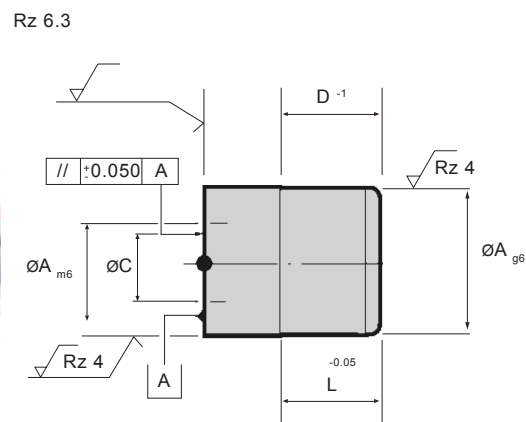
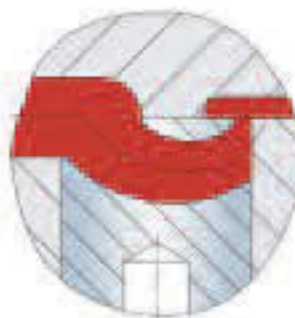
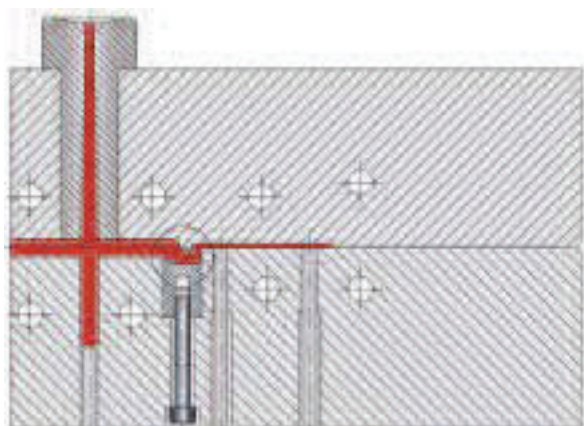
EXTERNAL VIEW

CUTAWAY VIEW



- For gating of small, thin walled parts.
- This insert does not have a raised lip (calotte).
- Suitable for very thin-walled parts.
- Usable for all thermoplastics including fillers up to 50% glass.
- All inserts have the gate diameter 'd2' molded into them.

Installation Example



Thin-Walled Miniflow

Designed for particularly thin-walled parts (0,5 to 1,2 mm wall thickness).

The insert has no raised lip (calotte). Gating will occur flush with the molding.

- The gating point will be flush with, or slightly projecting from, the bottom surface depending on the plastic used.

CAD files available at:
www.extraflow.com

